

Approved Doors and Windows for Manufactured Homes

The following items have been approved by the Minnesota Department of Labor and Industry (DLI) for use in HUD code manufactured homes.

Doors

1. 5140 Series - STANDARD SIZES
 - 30" x 76"
 - 30" x 78"
 - 32" x 72"
 - 32" x 76"
 - 32" x 78"
 - 34" x 76"
 - 34" x 80"
 - 36" x 80"
 - 38" x 82"
2. CAMBERED DOOR Exterior
 - Door is pre-cambered at manufacturer for consistency.
 - Door does not require adjustment of camber at installation.
 - Door will "spring" to fit flat or convex walls.
 - Door is weather tight.
 - 1/8" to 3/16" Camber 1/8" to 3/16" Camber
3. 5210 Series AVAILABLE STORM DOOR STYLES STANDARD SIZES
 - 34" x 76"
 - 34" x 80"
 - 38" x 80"
4. 5600/5900 Series STANDARD SIZES
 - 38" x 76"
 - 38" x 80"
 - 38" x 82"
 - 32" x 76"
 - 34" x 80"
5. Kinro Out-Swing Exterior Door With Vertical Sliding Window - #OD3072VS, #OD3272VS, #OD3276VS, #OD3476VS
 - 34" x 76"
 - 32" x 72"
 - 32" x 76"
 - 30" x 72"
6. Any other style or series requires approval from DLI.

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Windows

1. Kinro

| 1500 SINGLE HUNG | | |
|----------------------|------------|---------|
| | Minimum | Maximum |
| Rough Opening Width | 14.50" | 46.50" |
| Rough Opening Height | 27.25" | 68.38" |
| Color Options | White, Tan | |

| 1500 PICTURE | |
|--------------|---------|
| Minimum | Maximum |
| 14.5" | 62.50" |
| 10.25" | 68.38" |
| White, Tan | |

| 1500 XO/OX HORIZONTAL SLIDER | | |
|------------------------------|------------|---------|
| | Minimum | Maximum |
| Rough Opening Width | 24.50" | 72.50" |
| Rough Opening Height | 10.25" | 58.88" |
| Color Options | White, Tan | |

| 1500 XOX DOUBLE END SLIDER | |
|----------------------------|---------|
| Minimum | Maximum |
| 72.50" | 94.50" |
| 30.25" | 58.88" |
| White, Tan | |

| 9750 SINGLE HUNG | | |
|----------------------|-------------|---------|
| | Minimum | Maximum |
| Rough Opening Width | 14.25" | 46.50" |
| Rough Opening Height | 27.25" | 72.25" |
| Color Options | White, Clay | |

| 9770 DOUBLE HUNG | |
|------------------|---------|
| Minimum | Maximum |
| 14.25" | 46.50" |
| 27.25" | 72.25" |
| White, Clay | |

| 9700 PICTURE | |
|--------------|---------|
| Minimum | Maximum |
| 14.25" | 93.25" |
| 8.25" | 72.25" |
| White, Clay | |

| 9990 XO/OX HORIZONTAL SLIDER | | |
|------------------------------|-------------|---------|
| | Minimum | Maximum |
| Rough Opening Width | 24.25" | 72.25" |
| Rough Opening Height | 12.25" | 60.25" |
| Color Options | White, Clay | |

| 9990XOX DOUBLE ENDSLIDER | |
|--------------------------|---------|
| Minimum | Maximum |
| 46.5" | 94.25" |
| 12.25" | 60.25" |
| White, Clay | |

| 18000/18534 SINGLE HUNG | | |
|-------------------------|---------------------|---------|
| | Minimum | Maximum |
| Rough Opening Width | 14.25" | 36.25" |
| Rough Opening Height | 27.25" | 72.25" |
| Color Options | White, Mill, Bronze | |

| 18000/18534 PICTURE | |
|---------------------|---------|
| Minimum | Maximum |
| 14.25" | 93.25" |
| 8.25" | 72.25" |
| White, Mill, Bronze | |

| 19000/19534 XO/OX HORIZONTAL SLIDER | | |
|-------------------------------------|---------------------|---------|
| | Minimum | Maximum |
| Rough Opening Width | 24.25" | 72.25" |
| Rough Opening Height | 12.25" | 60.25" |
| Color Options | White, Mill, Bronze | |

| 18000/18534 VERTICAL SLIDER | |
|-----------------------------|---------|
| Minimum | Maximum |
| 14.25" | 46.50" |
| 27.25" | 72.25" |
| White, Mill, Bronze | |

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| 5700 VERTICAL STORM SLIDER | | |
|-------------------------------------|---------------|---------|
| | Minimum | Maximum |
| Rough Opening Width | 11.44" | 45.44" |
| Rough Opening Height | 12.17" | 34.67" |
| Color Options | White, Bronze | |
| 5800 XO/OX HORIZONTAL SLIDING STORM | | |
| | Minimum | Maximum |
| Rough Opening Width | 24.25" | 72.25" |
| Rough Opening Height | 12.25" | 60.25" |

2. Any other style or series must be certified and listed with the American Architectural Manufacturers Association (AAMA) for manufactured homes found at: <https://fgiaonline.org/pages/manufactured-housing-certification>.