APPENDIX A – Departmental Lockout Procedure

Equipment Name: Conveyor  
Operating Unit: State Recycle Center  
Location: 321 Grove St.

**LOCKOUT STEPS**
1. Determine responsibilities – Pre Job Plan.
2. Know the types and magnitude of hazardous energy.
3. Shut down/turn off the equipment.
4. Isolate the equipment from hazardous energy.
5. Apply the lockout - devices/locks.
6. Relieve stored energy.
7. Verify isolation – try to start the equipment.

**RELEASE FROM LOCKOUT**
1. Remove non-essential materials.
2. Make sure all employees are safely positioned and notified.
3. Remove locks and devices. Personal locks may only be removed by their owners.

*For exceptions follow LO/TO program section 7 (removal of LO/TO devices by other than Authorized Employee).*

**LIST HAZARDOUS ENERGY:** Electrical

<table>
<thead>
<tr>
<th>Initial White Blocks</th>
<th>VERIFIED</th>
<th>LOCKED</th>
<th>UNLOCKED</th>
</tr>
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</table>

**LOCKOUT STEPS**

1. Notify appropriate personnel of service/maintenance and Lockout/Tagout as appropriate

2. Turn off power at conveyor.

3. Disconnect electrical power at box adjacent to conveyor and lock out. Keep key in pocket.

4. Turn on conveyor and verify that equipment is isolated.

5. When work complete, notify area personnel and remove locks.

**VERIFY ISOLATION – TRY TO START EQUIPMENT**

**COMMENTS AND SUGGESTED REVISIONS:**

**VERIFY JOB IS COMPLETE AND ALL LOCKS HAVE BEEN REMOVED**

| SIGNATURE: | DATE: | TIME: |