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TESTIMONY OF MICHAEL J. DONNELLY

Q. Would you please state your name, address, and occupation?

A. My name is Michael J. Donnelly. My business address is Suite 730, 8501 West Higgins Road, Chicago, Illinois. I am a Project Principal at Stanley Consultants, Inc., which provides engineering, environmental, and construction services.

Q. Would you outline your educational background?

A. I am a 1987 graduate from the University of Iowa with a Master of Science degree in Geology. I graduated from the University of Iowa in 1984 with a Bachelor of Science degree in Geology. I am a licensed geologist, and I participated in a 40-hour Specialized Training course in Hazardous Waste Site Operations in 1989, with an 8-hour refresher course in 2000.

Q. Please describe your background and experience in the area of environmental regulation.

A. I have been working as an environmental professional since 1987. I have participated in a wide variety of projects, including the siting of a number of power generating facilities, and I have worked extensively within the applicable regulatory frameworks associated with this proposed Project.

My technical experience includes Remedial Investigations/Feasibility Studies (RI/FS), RCRA Facility Investigations (RFIs), Corrective Measures Studies (CMSs), human health risk assessments, ecological risk assessments, Remedial Design (RD), and Remedial Action (RA). I also have specialized technical experience in all aspects of water resource development, I am familiar with water quality standards and requirements, and I have specialized experience in water well rehabilitation.

1 I have served as project manager on a number of wetlands mitigation and banking
2 projects, and I have utilized this specialized experience in a number of areas, including
3 assisting on delineation through evaluation of soil characteristics. In addition, in wetlands
4 banking, I have used my experience in geology and hydrogeology to model and predict the
5 feasibility of damming streams and the anticipated resultant induration of soils.

6 I have worked in the power generation industry as a consultant since the beginning of my
7 career, and have a wide variety of experience in this area, including air, land, and water
8 aspects of environmental impact from power generation and distribution.

9 **Q. What is the environmental setting for the preferred site?**

10 A. The preferred site for the Project is located in the City of Faribault, west of Highway 76 and
11 south of 170th Street West. The general area surrounding the Project is rural. The landscape
12 is generally flat with few woods. The potential Project area consists of cultivated farmland,
13 which is owned by one landowner. The closest residence is located northeast of the Project
14 and is occupied by a different owner. The address of this location is 17250 Acorn Trail and
15 the property is owned by Ken Carpenter. This residence is located approximately 700 yards
16 northeast of the preferred site property boundary. The preferred site location is due east of
17 Interstate 35. The Lake Marion – West Faribault 115 kV overhead transmission lines are
18 located west of the proposed sites. Much of the surrounding land is farmed in soybeans and
19 corn. Detailed descriptions of the setting and natural resources follow.

20 The geology of the area is characterized by glacial till at the surface to a depth of
21 approximately 30 feet below ground surface, in turn underlain by inter layered sands and
22 gravels to a depth of about 70 feet, in turn underlain by bedrock. Surface topography is
23 gently rolling, with little change in elevation in the area according to available topographic
24 maps and visual surveillance of the area. A figure included in Section 2 of the Site Permit
25 Application titled Figure 1 - Vicinity Map provides the applicable United States Geological

1 Survey (USGS) topographic map for the potential Project area. The primary surface water
2 drainageway in the area of the Project is a perennial stream, flowing northeast to the Cannon
3 River. Anticipated construction for the preferred site involves the construction of created
4 wetlands to manage spent cooling water, with an overflow by NPDES permit into this
5 perennial drainageway. A figure included in Section 2 of the Site Permit Application titled
6 Figure 6 - Faribault Energy Park details this configuration.

7 **Q. What is the environmental setting for the alternate site?**

8 A. The environmental setting for the alternate site is very much the same as for the preferred site
9 with a few exceptions. The Ken Carpenter residence is closer, and the alternate site does not
10 abut the gas and electric transmission lines. The geology is the same. Should the alternative
11 site be selected, the footprint of the available land will not allow the construction of a created
12 wetlands. In this case, process wastewater would be treated and then discharged into the
13 unnamed tributary of the Cannon River under applicable permit.

14 Geotechnical data conducted as a function of evaluating soil bearing capacities and
15 implications on engineering design indicate groundwater is relatively near surface.
16 Groundwater levels are likely controlled by drainage tiles installed for agricultural purposes.
17 Depth to groundwater appears to be about 6 feet below ground surface.

18 **Q. Did you consider the impacts on human settlement, displacement and demographics?**

19 A. Yes. We considered the impacts on human settlement, displacement and demographics.

20 **Q. Would development of the primary site result in the displacement of any persons?**

21 A. No. The construction of the Project on the preferred site would result in no displacement of
22 any persons. The preferred site is currently farmland and one owner owns the land. Faribault
23 Energy Park currently holds an option for the purchase of this property.

24 **Q. How about the alternate site?**

1 A. Should the alternative site be selected, it is likely the nearest receptor would desire his
2 property be purchased, resulting in the displacement of one person. In addition, this would
3 result in an incrementally higher cost to acquire and clear this land.

4 **Q. What are the demographics in the area?**

5 A. The potential Project area is within the City of Faribault city limits. According to the United
6 States Census Bureau 2000 census, the population of Faribault was 20,818. There are 10,751
7 males and 10,067 females. The population consists of the following, 89.9 percent of the
8 population is white, 2.7 percent African American, 0.7 percent Native American, 1.8 percent
9 Asian, 0.1 percent Native Hawaiian or other Pacific Islander, 3.3 percent is some other race,
10 and 1.5 percent are two or more races. The major industries in Faribault are manufacturing
11 and educational, health and social services. The median family income for Faribault in 1999
12 was \$49,662.

13 **Q. Did you consider noise generated by the Project?**

14 A. Yes. As a function of the Site Permit Application, local and state ordinances for noise were
15 evaluated. Appropriate noise monitoring and calculations (supported by engineering) will be
16 made to demonstrate that noise levels from the proposed plant will not exceed state or local
17 noise tolerance levels. A variety of sources in natural, industrial, and community settings
18 generate sound/noise. Sound is defined as the result of the vibration of millions of air
19 molecules traveling in waves to our ears. Sound waves move outward from the vibrating
20 source, weaken, and may be reflected or bent by obstacles as they travel. Each sound wave
21 has a different frequency, or rate of speed. Humans are only able to hear sound that falls
22 between 30 to 12,000 cycles per second. In general, noise is defined as unwanted sound.
23 Hearing damage is the most serious effect of noise, but the nuisance of particular sound
24 characteristics may diminish the quality of life for those affected by the noise. Sound/noise is
25 measured using a unit known as a decibel (dB).

1 Several frequency weighing schemes have been used to derive a dB scale that
2 estimates the level at which humans detect various stimuli. The development of this
3 schematic is because humans are only able to hear certain frequencies at certain volume
4 levels. This range is typically described as the A-weighted decibel scale, or the dBA scale.
5 Table A-1 in Appendix A of the Site Permit Application provides a summary of typical A-
6 weighted sounds and their effects on human ears, along with anticipated equipment sound
7 level specifications for standard packaged equipment in similar facilities for comparison.

8 Noise levels are given a constant equivalent dB level in order to develop single-value
9 descriptions of the various noise levels. These units, denoted as Leq, give a numerical value
10 to an average noise exposure over an average length of time. Time of day, annoyance, and
11 other factors are taken into consideration when the Leq rating is determined. The Leq
12 statistical descriptions are used to characterize noise conditions and are denoted as L10, L30,
13 L50, etc., where the number represents the percentage of time studied that a noise is present
14 and exceeds that level. For example, an air conditioning unit running in the background can
15 be classified as an L90, and an airplane flying overhead may be classified as an L10.

16 Distance is a main criteria for measuring the strength of noise. For every doubling of
17 distance from the noise source, a decrease of 6dB occurs from isolated sources. When
18 studying noise originating from a continuous line, the dB level decreases by 3dB for every
19 doubling of distance. This is the case when observing traffic on an interstate or highway.
20 However, a dB decrease of 4.5 may be considered when the roadway is at ground level, and
21 the ground located between the noise source and monitor is effectively absorbing sound. If
22 the roadway is elevated, potential sound wave absorbers are absent, and the 3 dB decrease is
23 used.

24 All of the above measurements are based on distance being the only varying factor.
25 When conducting traffic noise studies several other variants must be taken into consideration.

1 Included among these are wind, temperature, humidity, manufactured structures, and
2 topographic elements. These elements contribute to the alteration of sound by diffracting
3 sound waves and even increasing their intensity. All of these factors are taken into
4 consideration when beginning a noise study.

5 **Q. Do Minnesota Rules outline the standards followed for noise pollution control?**

6 A. Yes. Minnesota Rules Part 7030.0040, subpart two outlines the standards followed for noise
7 pollution control. The regulatory agency responsible for the formation and implementation
8 of these standards is the MPCA. These standards, according to the definition of land use
9 activities, demonstrate consistency with the requirements for annoyance, hearing, and
10 conversation, and sleep for all receptors within these areas classified as such.

11 **Q. What are the noise classifications as determined by the MPCA?**

12 A. In addition to the Minnesota Rules, the MPCA has also produced numerous noise area
13 classifications (NAC) and the standards for each. These classifications are based on what
14 activity is being conducted at the location of each receiver. The noise standard is then
15 classified according to the listed NAC.

16 There are four noise area classifications as determined by the MPCA. NAC-1 applies
17 to household units, hospitals, religious services, correctional institutions, and entertainment
18 gatherings. NAC-2 land use activities consist of mass transit terminals, automobile parking,
19 and retail trade. Some of the NAC-3 described land uses are manufacturing facilities,
20 highway and street right-of-way, and utilities. Undeveloped and under construction land use
21 areas compose NAC-4. The standards for these classifications are described in Appendix A,
22 Table A-2, of the Site Permit Application.

23 **Q. Did FEP conduct a background noise survey in the Project area?**

24 A. Yes. Faribault Energy Park conducted a preliminary background noise survey in the
25 potential Project area to determine ambient noise levels. A sound pressure meter was used to

1 determine background noise levels at three locations, far west property line along
2 transmission corridor, center of property near proposed plant and eastern property adjacent to
3 railroad. Monitored levels were obtained for a 30-minute period and filtered by octave band.
4 The results of the noise monitoring indicate that existing noise levels on and adjacent to the
5 property range from 54-59 dBA. These data were used as a baseline in noise impact
6 modeling for the facility. Measurements were conducted at the periphery of the preferred site
7 at exactly the midpoint of each side of the property boundary. Values for noise collected are
8 presented in Table A-3a in Appendix A of the Site Permit Application.

9 **Q. What noises will occur during facility construction?**

10 A. The resulting construction noise to build the facility would consist mostly of a series of
11 intermittent sources, most of which would originate from the diesel engine drive systems that
12 power most construction equipment. It is likely that during peak construction, construction
13 work may occur for 10 to 16 hours per day. Typical construction noises, as modeled for a
14 similar power plant Project in southeastern Wisconsin, are illustrated in Appendix A, Table
15 A-3, of the Site Permit Application.

16 **Q. What noises will occur during plant operation?**

17 A. While construction noise would be emitted during the development of the Project and
18 erection of the plant, operational noise would be emitted throughout the life of the plant.
19 Major noise sources introduced by the proposed project would include noises from
20 combustion turbine, generator packages, HRSG, steam turbine/generator packages, generator
21 step-up transformers, circulating and water feed pumps, and cooling towers. Audible
22 operational noise levels from the plant should be maintained at a low level compared to the
23 existing ambient levels so that the overall increase in noise is minimal.

24 **Q. Are noise considerations at the alternate site any different?**

1 A. The preferred site would be located farther away from the potential receptors, resulting in
2 significantly less noise impact than the alternate site.

3 **Q. What conclusion do you reach regarding the overall increase in noise level?**

4 A. Estimates of noise levels at various distances from the source were made to determine the
5 impact of the new facility on ambient and background levels. Estimates of noise generation
6 from each piece of equipment generating continuous noise at the proposed facility were
7 obtained from manufacturer's data. Noise levels were calculated by logarithmically adding
8 each source's contribution to total level at specific distances. The background levels
9 monitored previously were also added to obtain the peak Leq, A-weighted, using FHWA
10 noise prediction model, the FHWA TNM, Version 1.0 (FHWA TNM). The noise modeling
11 estimates maximum noise levels at the plant boundary to be 62-65 dBA, which is within the
12 limits of MPCA for industrial and commercial zoning. A noise isopleth diagram titled Figure
13 7 – Noise Isopleth is included at the end of Section 3 of the Site Permit Application.

14 Should the project be located on the alternate site, noise mitigation options will be
15 identified and utilized, if necessary, to reduce noise at the residence located to the northeast
16 of the alternate site. There are several options available to reduce noise to acceptable levels,
17 if necessary.

18 **Q. How will the aesthetics of the area surrounding the Project be affected?**

19 A. In this part of Minnesota, farmland mingles with housing developments, large commercial or
20 industrial buildings, and transmission lines. The potential Project area is located in an
21 undeveloped area of Faribault, planned for industrial development, adjacent to Interstate 35,
22 and will be sited on a 37-acre parcel. The landscape is generally flat with few woods, so that
23 people can see for long distances. The facility should be visible from about a mile away,
24 primarily from Interstate 35 and other surrounding roadways, nearby residents, and the
25 adjacent farmland. Figure 6 - Faribault Energy Project included in Section 2 of the Site

1 Permit Application presents a rendering of the Project from the perspective of the preferred
2 site.

3 **Q. What will the people living or working around the Project area see?**

4 A. The Project will provide a strong visual impression of modern industry. The existing farm
5 field around the proposed facility and the intermittently vegetated fence lines with scrub
6 growth give a strong visual impression of rural Minnesota. The proposed plant would change
7 the view of people living in or working around the farm houses nearest to the potential
8 Project area. These people would see a commercial-looking building, possibly with natural
9 lines and colors curving behind and to one side of it (assuming the preferred site is selected
10 and the constructed wetlands for effluent treatment is permitted). In addition, construction at
11 the preferred site would allow the development of an interpretive park around the created
12 wetlands, resulting in a resource that would improve the aesthetics of this area and provide a
13 recreational resource.

14 **Q. What will be done to mitigate the potential aesthetic impacts?**

15 A. There is probably no attractive way to mitigate the view of construction. However, the visual
16 impact of the proposed plant will be reduced by a number of details, such as shrub and tree
17 plantings, fences, paint colors, and lighting design.

18 **Q. Will the Project have an exhaust stack?**

19 A. Yes. The Project will have a single exhaust stack that will be 170 feet high.

20 **Q. Will the Project be lighted and how might the lighting affect the area?**

21 A. Faribault Energy Park would light the plant site in a manner similar to other industrial sites.
22 Lighting may also increase at special times during construction or operation (for construction
23 at night or during special plant maintenance). This means that the level of light would
24 increase near the site. Faribault Energy Park would use outdoor light fixtures that shade the
25 source of light, directing the light downward, so that it is unlikely that their lighting would

1 light up the night sky or create a nuisance for nearby homeowners. Faribault Energy Park
2 would decide on the location of lights during the final Project design phase. The Federal
3 Aviation Administration may also require a light or lights on the plant stack.

4 **Q. Will there be a visible plume from the stack?**

5 A. Yes. Under certain meteorological conditions, the facility's stack would also emit a visible
6 steam plume that, after traveling a relatively short distance, would dissipate by dispersion and
7 evaporation. A visible plume can be expected to occur when ambient air temperatures are
8 relatively low with respect to plume temperature, thus promoting plume cooling and
9 condensation, and ambient humidity levels are relatively high, preventing evaporation of the
10 water in the plume. The persistence of the plume is dependent upon wind speed at the time
11 required for evaporation and dispersion.

12 **Q. How will the Project affect cultural values, recreation, and public services of the area?**

13 A. It is anticipated the Project will have an insignificant effect on cultural values and
14 recreational services in the area. The Project will require City of Faribault police and fire
15 protection services, though this level of effort is anticipated to be minimal. The Project will
16 not utilize City of Faribault water or sewer services.

17 **Q. Have you determined whether the construction and normal operation of the plant will
18 have any effect on human health and safety?**

19 A. Yes. Construction and normal operation of the Project is not expected to have any
20 measurable adverse effect on the health of plant construction workers, operating personnel, or
21 residents of the surrounding area. Typical potential health concerns are related to worker
22 accidents, worker and public exposure to noise, impacts from air emissions, electric and
23 magnetic field exposure, and security issues.

1 Safe construction practices and adherence to Occupational and Safety Health
2 Administration (OSHA) regulations will mitigate dangers present to workers during heavy
3 construction projects and operations.

4 Harmful noise exposure to workers during construction and operation of the plant
5 will be prevented through use of hearing protection and adherence to OSHA rules related to
6 hearing protection.

7 The proposed Project will be constructed and operated in accordance with all
8 applicable air quality rules and regulations. More details on air quality can be found in this
9 report.

10 **Q. Have you considered the effects of electric and magnetic fields?**

11 A. Yes. Electric and magnetic fields (EMF) arise from the flow of electricity and the voltage of
12 a line. The intensity of the electric field is related to the voltage of the line and the intensity
13 of the magnetic field is related to the current flow through the conductors. Electric and
14 magnetic fields emanating from transmission lines have been a concern to the general public
15 in similar projects in the past. In May of 1999, the National Institute of Environmental
16 Health and Sciences (NIEHS) released a study clarifying the potential health risks from
17 exposure to extremely low frequency –electric and magnetic fields (ELF-EMF). The study
18 concludes:

19 “ELF-EMF exposure cannot be recognized at this time as entirely safe because of
20 weak scientific evidence that exposure may pose a leukemia hazard. The finding is
21 insufficient to warrant aggressive regulatory concern. However, because virtually
22 everyone in the United States uses electricity and therefore is routinely exposed to
23 ELF-EMF, passive regulatory action is warranted such as a continued emphasis on
24 educating both the public and the regulated community on means aimed at reducing

1 exposures. The NIEHS does not believe that other cancers or non-cancer health
2 outcomes provide sufficient evidence of a risk to currently warrant concern.”

3 **Q. Will the Project be fenced?**

4 A. Yes. The generating facility will be fenced and access limited to authorized personnel only
5 during construction and operation. This will keep curious youngsters away from the
6 dangerous equipment. The Project will have minimal impacts to the security and safety of
7 the surrounding area.

8 **Q. Have you considered socioeconomic impacts of the plant?**

9 A. Yes. The proposed generating facility is not expected to present adverse impacts to the social
10 and economic character of the Project area. The economic character of the Project area could
11 be enhanced by the proposed generating facility due to the enhanced possibility of the
12 construction of an industrial area using energy from the Project.

13 During the peak construction period, the facility would be expected to generate 250
14 jobs, approximately \$5 million in local expenditures, and a payroll of approximately \$15
15 million. Once in operation, the plant would have approximately 17 full-time employees,
16 including residents of the local community. Faribault Energy Park intends to be an active
17 member of the local community, participating in charitable and community service
18 organizations.

19 **Q. What effects will construction and operation of the plant have on local homeowners?**

20 A. Construction and operation of the generating facility would have a negative impact on local
21 homeowners with the increase of traffic in the area. While the Project is under construction,
22 local motorists would be temporarily inconvenienced by the increase in large construction
23 vehicles on the roadways. These roads could become damaged during the construction
24 process, but would be surfaced and maintained as necessary by the Faribault Energy Park to
25 provide suitable access to the generating facility during operation.

1 **Q. Does operation on fuel oil have any special effects on the area?**

2 A. The facility may also operate on fuel oil as an emergency backup fuel, for economic reasons,
3 and because it is required for MAPP accreditation. This alternate fuel supply will increase
4 the reliability of the power supply in the event of natural gas supply interruption. The fuel oil
5 would be received by truck deliveries. At this time, Faribault Energy Park does not
6 anticipate delivery of fuel oil by pipeline.

7 **Q. Will the Project impact state parks and recreation areas around the Project?**

8 A. No. There are numerous state parks and recreation areas throughout the state of Minnesota.
9 Several of these sites are located near the city of Faribault, in the southeast portion of the
10 state. The MDNR was contacted and provided information about state parks and resources in
11 the Project area. Sakatah Lake, Nerstrand Big Woods, and Rice Lake are near Faribault and
12 the Project site. Sakatah Lake is 14 miles west of Faribault and offers biking, hiking, and
13 camping. Nerstrand Big Woods is about 9 miles northeast of Faribault and offers hiking and
14 camping. Rice Lake is located southeast of Faribault and offers canoeing and bird watching.
15 In addition, there is a MDNR area office approximately one mile to the south of the Project
16 site. These recreational areas are remote locations in reference to the Project site and will not
17 be impacted by this Project. Therefore, no mitigation is necessary.

18 **Q. What effects will the Project have on public services?**

19 A. The facility will not require potable water or sanitary treatment by nearby governmental
20 authorities, but will utilize fire and police services, anticipated to be provided by the City of
21 Faribault.

22 The Faribault Fire Department provides emergency response for the City of Faribault
23 and surrounding townships. The department is comprised of one Director of Fire & Code
24 Services, nine full-time firefighters, thirty part-time firefighters and a full-time department
25 secretary. The fire department building is located at 122 Northwest 2nd Street. It is not

1 anticipated that the generating facility will significantly affect the capabilities of the fire
2 department.

3 The Faribault Police Department is a full service agency made up of administration,
4 patrol (with a full time community crime prevention officer), investigations (with full time
5 school liaison officer), records, and special services unit for parking and animal control and
6 nuisance abatement. It is not anticipated that coverage of the generating facility will
7 significantly affect the capabilities of the police department.

8 **Q. Will any road construction be required for the Project?**

9 A. Depending upon the facility's exact location, paving may be required of up to ½ mile of
10 existing roadway or construction of a new plant entrance road. The preferred site will require
11 marginally more road construction for the actual construction phase of the Project. At this
12 time, the City of Faribault's exact plans for requirements for roadway construction and access
13 in this planned industrial park are unknown. Any new roads will be constructed with the
14 least amount of impact possible and according to necessary safety standards. Roads would
15 be built and maintained to provide safe operation. The City of Faribault is in the planning
16 process to develop the area near the proposed facility. This planning process involves the
17 design of roadways in the area to provide access and enhance development. Faribault Energy
18 Park is working closely with the City of Faribault in this planning process.

19 **Q. Have you considered whether the Project will have an effect on land use?**

20 A. Yes. Currently the land use of the potential Project area is agricultural. The land is a
21 cultivated farm field and is owned by one person.

22 Minnesota Rules Chapter 4400.3450 subpart 1 states that no generating plants may be
23 located in any of the prohibited sites. There are no prohibitive sites at the Project location
24 such as:

- 1 • National parks
- 2 • National historic sites and landmarks;
- 3 • National historic districts;
- 4 • National Wildlife refuges;
- 5 • National monuments;
- 6 • National wild, scenic, and recreational riverways;
- 7 • State wild, scenic, and recreational rivers and their land use districts;
- 8 • State parks;
- 9 • Nature conservancy preserves;
- 10 • State Scientific and Natural Areas; and
- 11 • State and national wilderness areas.

12 In 1989, a land use plan was developed for the City of Faribault by the City Council
13 and Planning Commission, and with the assistance of City staff and various citizen advisory
14 boards. In this plan, population projections are made out to 2010. Continued growth is
15 expected in these projections. In the 1989 plan, the land use is detailed for areas within the
16 corporate boundaries of the City of Faribault and some fringe areas. Both sites were not
17 within the corporate boundaries of Faribault at that time, although it has since been annexed.
18 City of Faribault City Planners are in the process of reviewing proposed plat plans for
19 industrial development in this area. The facility is a key component of this planned
20 expansion.

21 In summary, Faribault's land use plan suggests that the long-term plan for the Project
22 area will be an industrial area. Therefore, there will be no long-term impact on the land use
23 of the area. The current property owners will be adequately compensated for the purchase of
24 their land.

1 **Q. Have you considered the effects of the Project on property values in the area?**

2 A. Yes. The potential Project area would be converted from agricultural land to an industrial
3 area. Approximately 12 acres of farmland will be converted to industrial use. This decreases
4 the natural resources of the land, and has a negative effect on the current and surrounding
5 landowners. The presence of the generating facility will have an unknown effect on the local
6 property values, although adjacent land values have the potential to rise considerably if
7 converted to industrial use.

8 Secondary development may occur if the power plant is built. Natural gas is already
9 available in the area. The electric transmission line connected to the proposed power plant
10 would not serve other customers, and the power that the plant produced would be sold
11 wholesale through the transmission system. Faribault Energy Park intends to market the
12 facility's steam production for possible use for other manufacturing facilities in the area,
13 perhaps attracting additional industry to the area. In summary, a short-term positive
14 economic benefit would result from the construction of this Project. The Project will
15 generate construction-related employment and expenditures at nearby businesses. The City
16 of Faribault may experience increased business activity during construction. After the
17 construction is over and the plant would be in operation, the economic benefit would
18 continue to be positive with the addition of approximately 17 permanent full time positions.
19 In addition, the Project could attract additional industry to the area, resulting in additional
20 capital investment and consequent growth in employment.

21 **Q. What conclusion do you draw regarding socioeconomic impacts of the plant?**

22 A. In summary, a short-term positive economic benefit would result from the construction of
23 this Project. The Project will generate construction-related employment and expenditures at
24 nearby businesses. The City of Faribault may experience increased business activity during
25 construction. After the construction is over and the plant would be in operation, the

1 economic benefit would continue to be positive with the addition of approximately 17
2 permanent full time positions. In addition, the Project could attract additional industry to the
3 area, resulting in additional capital investment and consequent growth in employment.

4 **Q. Are the preferred site and the alternate site considered prime farmland?**

5 A. Yes. The preferred site and the alternate site are considered prime farmland. Prime
6 farmland, as defined in CFR Title 7, 657.5 a, is land that has the best combination of physical
7 and chemical characteristics for producing food, feed, forage, fiber, and oilseed crops. Prime
8 farmland is also available for other uses including cropland, pastureland, rangeland,
9 forestland, or other land, but not urban build-up land or water. The Natural Resource
10 Conservation Service (NRCS) classifies soils that are considered prime farmland.

11 In 2000, a soil survey was published for Rice County by the NRCS in cooperation
12 with the Minnesota Agricultural Experiment Station. The survey contains a list of soils that
13 are considered prime farmland in the county. About 186,726 acres, or nearly 57 percent of
14 the Rice County area, meets the requirements for prime farmland.

15 Several soils within the potential Project area are characterized as prime farmland.
16 Table A-4 in Appendix A of the Site Permit Application shows the soils that are considered
17 prime farmland. Hayden loam with 2-6 percent slopes is considered prime farmland.
18 Cordova clay loam with 0 to 2 percent slopes where drained is considered prime farmland.
19 Glencoe clay loam depressional with 0 to 1 percent slopes where drained is considered prime
20 farmland. By visual inspection, these three soils combined, take up approximately 75 percent
21 of the Project area.

22 **Q. Does the amount of prime farmland to be used fall within the allowable guidelines of
23 Minnesota Rules?**

24 A. Yes. The area of prime farmland used by the generating station will be well within the area
25 allowed by Minnesota state rules. Minnesota Rule 4400.3450 subpart 4 states that no large

1 electric power generating plant site may be permitted where the developed portion of the plan
2 site, excluding water storage reservoirs and cooling ponds, includes more than 0.5 acres of
3 prime farmland per megawatt of net generating capacity. Given the nominal 250 MW
4 capacity Generating Station, this rule would allow up to 125 acres of prime farmland for the
5 generation station site. Since the Project area of the generation station site requires
6 substantially fewer acres than allowed, it is consistent with Minnesota Rule 4400.3450. In
7 summary, the impact on agriculture will be low.

8 **Q. Will the Project adversely affect forestry, tourism and mining?**

9 A. No. Since either of the potential sites are currently used as farmland, the Project does not
10 have the potential to adversely affect mining, forestry, and tourism. According to a 1998
11 Mineral Industries map from the MDNR, mining operations in Rice County include
12 horticultural peat and crushed stone mining. These operations are not within the potential
13 Project area. In addition, MDNR forestry maps indicate that there are no state forests near
14 the potential Project area.

15 **Q. What roadways presently serve the area?**

16 A. The potential Project area is located off Highway 76 to the west, south of 170th Street West,
17 and east of Interstate 35. Roads near the Project will be utilized as much as possible to
18 reduce the area disturbed. These roads will be maintained as necessary, and provided with
19 adequate drainage.

20 Rice County Highway Department has indicated that the 2001 average daily traffic
21 for Highway 76 is 180 vehicles per day. Traffic counts for other roadways are not available.

22 **Q. What impact will the Project have on local traffic?**

23 A. Traffic near the proposed facility will increase during construction. Local motorists would be
24 temporarily inconvenienced by the increase in large construction vehicles on the roadways
25 and possible delays in traffic. These roads could become damaged, but would be surfaced

1 and maintained as necessary to provide suitable access to the generating facility. Traffic on
2 local roads will increase during construction with anticipated 250 individuals traveling to the
3 job site each day. This impact is expected to last during the construction period of
4 21 months. Traffic due to the construction workers could be expected to produce local
5 impacts over a thirty-minute period at the beginning and end of the day and each time a
6 change in shift occurs.

7 Traffic near the proposed facility will increase slightly during plant operation. A
8 maximum of 17 individuals will work at the facility during operation. In addition, truck
9 traffic would be expected to increase slightly with truck deliveries to the plant, primarily
10 during short-term fuel oil deliveries to the plant. The plant will not burn fuel oil on an
11 extended basis because of air permit limitations.

12 **Q. Will the Project have an impact on the nearby Faribault airport?**

13 A. No. The Faribault Municipal Airport is a general aviation airport that serves Faribault and
14 Rice County with a main runway oriented northwest to southeast. It is located three miles
15 northwest of the center of the City of Faribault, and two miles southwest of the potential
16 Project area. It is owned and maintained by the City of Faribault and features a paved
17 runway extending 4,254 feet. The Project will not affect the airport.

18 As a function of the permitting portion of the facility, the Faribault Energy Park will
19 secure a flight hazard determination from the Federal Aviation Administration (FAA). This
20 will involve providing the FAA the general configuration of the facility along with the
21 elevations of the buildings. The primary area of concern in this effort will be the stack height
22 for the single exhaust stack of the facility. The FAA will issue a finding that will likely
23 include provision for lighting the stack for pilot visibility.

24 **Q. Did you reach a conclusion regarding the effects of the Projects on land-based**
25 **economies?**

1 A. Yes. The impact on land-based economies will be low.

2 **Q. Was an evaluation done of the possible Project impacts on historical, cultural, and**
3 **archaeological resources?**

4 A. Yes. IMA Consulting, Inc. was retained to perform a Phase I Historical, Cultural, and
5 Archaeological Resources evaluation of the potential Project area. IMA Consulting shares a
6 professional services agreement with its parent organization, the non-profit Institute for
7 Minnesota Archaeology.

8 IMA Consulting, Inc., concluded the construction of the facility has no potential to
9 impact significant historical, cultural, or archaeological resources in potential Project area.
10 Their report is provided in Appendix B of the Site Permit Application.

11 **Q. Did you consider the impact of the Project on the natural environment?**

12 A. Yes. We considered the impact on land and soils, air quality, storm water runoff,
13 groundwater, flora and fauna.

14 **Q. How will the Project affect land and soils?**

15 A. The potential Project sites are in a geologic area with depth of unconsolidated materials up to
16 70-feet deep. Geologic formations consist of glacial till interlaced with variable quantities of
17 glacial lake and glacial outwash materials. Much of the resulting soils are fine-grained and
18 generally not very well drained. The specific conditions at the sites are typical of this area,
19 made up of relatively poorly drained silt loams and loams.

20 According to the Rice County Soil Survey, four different soils are found within the
21 Project area sites. In Appendix A of the Site Permit Application, Table A-5 details the soil
22 types and the following summarizes the characteristics of the soils on the Project area sites:

- 23 • Cordova Clay Loam, 0-2 Percent – A poorly drained soil with moderately slow
24 permeability. This soil can be found on the microlows of moraines.

- 1 • Hayden Loam 2-6 Percent – A well-drained soil with moderate permeability.
2 This soil can be found on the summits of moraines.
- 3 • Hayden Loam 6-12 Percent Eroded – A well-drained soil with moderate
4 permeability. This soil can be found on the backslopes and shoulders of
5 moraines.
- 6 • Glencoe Clay Loam, Depressional 0-1 Percent – A very poorly drained soil with
7 moderately slow permeability. This soil can be found in the depressions on
8 moraines.

9 All of the soil materials on which the Project would be built have supported crops and are the
10 types of soil materials that can support the proposed construction. Construction would
11 remove, compact, and mix soil profile layers. Any equipment operated during wet periods on
12 the poorly drained soils where nothing is to be built would damage their structure. Those
13 poorly drained soils have required tile drainage to crop, and their hydrological and biological
14 functions would support landscaping and be enhanced by creating of native prairie or wetland
15 communities. Construction and landscaping would need to avoid compaction that would
16 damage soil percolation and cause erosion of soil that would plug the drainage ditch. Past
17 and current land uses have resulted in the disturbance of native soils. Therefore, the overall
18 impact of the construction will be minimal.

19 **Q. Is anything being done to enhance area land and soils?**

20 A. Yes. Several aspects of the Project will be constructed to enhance the natural environment,
21 as depicted on Figure 6 - Faribault Energy Park included in Section 2 of the Site Permit
22 Application. If the preferred site is selected, constructed wetlands will be built (contingent
23 on MPCA NPDES permit authorization to discharge spent cooling water to serve as a water
24 source). These wetlands will be constructed as an educational park for area citizens, and will

1 actually serve to mitigate erosion in this area while developing a natural habitat. Stormwater
2 will be managed by construction of a stormwater retention pond in conjunction with
3 applicable regulatory requirements, with possible overflow into these constructed wetlands.

4 **Q. Does the alternative site have different considerations?**

5 A. Yes. If the alternative site is selected, the footprint and topographic considerations would not
6 allow the construction of a created wetlands or interpretive park. Treated wastewater would
7 be discharged into the unnamed tributary of the Cannon River under applicable permit.
8 Stormwater would be managed in a stormwater retention pond and outfall into the unnamed
9 tributary of the Cannon River under applicable permit.

10 **Q. Will efforts be taken during construction to prevent erosion?**

11 A. Yes. During construction, Best Management Practices (BMPs) will be used to prevent
12 erosion. Examples of BMPs include: installation of silt fences around the construction
13 perimeter prior to excavation and grading; maintenance of silt fences until stabilization of
14 soils is achieved; establish erosion control measures in stockpile areas; mulch and vegetate
15 areas not planned to be paved or built on in a timely manner to reduce erosion and seedling
16 mortality; apply riprap at outfalls of culverts and stormwater holding ponds to dissipate
17 energy and control erosion.

18 **Q. Will the Project be a source of air emissions?**

19 A. Yes. Emissions of air pollutants will occur because of combustion of fuels from several
20 sources within the proposed facility. The primary source of combustion-related emissions is
21 the combined-cycle gas turbine. Secondary combustion sources include an auxiliary boiler,
22 an emergency generator, and a fire pump engine. The combustion turbine will be fueled by
23 natural gas, while the auxiliary boiler may be fired with either natural gas or fuel oil, with the
24 emergency generator fired only by fuel oil. Other non-combustion emission sources include
25 fuel-oil storage tanks, a cooling tower, and traffic/roadway related fugitive emissions.

1 **Q. Will the Project require an air permit?**

2 A. Yes. An application for an air permit is pending before the Minnesota Pollution Control
3 Agency.

4 **Q. Do any of the emissions exceed the threshold for Prevention of Significant Deterioration
5 (PSD) as defined in the Clean Air Act?**

6 Yes. The pollutants generated from combustion activities include five criteria pollutants and
7 several hazardous air pollutants. These pollutants and the predicted emission of these
8 pollutants from the facility are shown in Table A-6 in Appendix A of the Site Permit
9 Application. These anticipated emissions were derived through site-specific calculations of
10 potential operating emissions at the proposed Project sites, and are consistent with applicable
11 permit applications. Through the selection of good combustion technology, use of good
12 operating practices, the preferential use of natural gas as a fuel source, and the use of add-on
13 control to abate NOx emissions, the Faribault Energy Park will strive to minimize associated
14 adverse impacts to the air from the proposed facility.

15 There are five pollutants NOx, CO, PM10, SO2, and VOC that exceed the threshold
16 for Prevention of Significant Deterioration (PSD) as defined in the Clear Air Act (CAA).
17 Selected emission controls are presented in Section 5 of the Site Permit Application.

18 The facility-wide potential emissions of hazardous air pollutants will be well below
19 the major source thresholds as defined by the National Emission Standards for Hazardous Air
20 Pollutants (NESHAP) contained in Title III of the CAA.

21 **Q. What is meant by Best Available Control Technology (BACT), and when is BACT
22 applicable?**

23 A. The analysis and selection of Best Available Control Technology (BACT) for the
24 Combustion Turbine (CT) operating in combined cycle, firing natural gas for a maximum of
25 8,000 hours per year and fuel oil for a maximum of 2,500 hours per year. In addition,

1 supporting information is presented for the determination of BACT for the 40 MMBtu/hr
2 boiler and cooling tower.

3 Any major stationary source or major modification subject to PSD must conduct an
4 analysis to ensure the application of BACT. The requirement to conduct a BACT analysis
5 and determination is set forth in Section 165(a)(4) of the CAA, in federal regulation 40 CFR
6 52.21(j), in regulations setting forth the requirements for State Implementation Plan (SIP)
7 approval of a State PSD program at 40 CFR 51.166(j), and in the SIP's of the various States
8 at 40 CFR Part 52, Subpart A - Subpart FFF.

9 As described, five pollutants, NO_x, CO, PM₁₀, SO₂, and VOC exceed PSD
10 significance thresholds thereby requiring BACT analysis. The greatest contributor of these
11 emissions is the CT and a pollutant-by-pollutant analysis is presented for the BACT
12 determination of this unit.

13 **Q. When is NO_x formed?**

14 A. NO_x is generated from the proposed facility during the combustion of natural gas in the CT.
15 Nitrogen oxides form in the gas turbine combustion process because of the dissociation of
16 nitrogen (N₂) and oxygen (O₂) into N and O, respectively. Reactions following this
17 dissociation result in seven known oxides of nitrogen: NO, NO₂, NO₃, N₂O, N₂O₃, N₂O₄, and
18 N₂O₅. Of these, nitric oxide (NO) and nitrogen dioxide (NO₂) are formed in sufficient
19 quantities to be significant.

20 Virtually all NO_x emissions originate as NO. This NO is further oxidized in the
21 exhaust system or later in the atmosphere to form the more stable NO₂ molecule. There are
22 two mechanisms by which NO_x is formed in turbine combustors: (1) the oxidation of
23 atmospheric nitrogen found in the combustion air (thermal NO_x and prompt NO_x) and (2)
24 the conversion of nitrogen chemically bound in the fuel (fuel NO_x).

1 Thermal NOX is formed by a series of chemical reactions in which oxygen and
2 nitrogen present in the combustion air dissociate and subsequently react to form oxides of
3 nitrogen. The major contributing chemical reactions are known as the Zeldovich mechanism
4 and take place in the high temperature area of the gas turbine combustor. Simply stated, the
5 Zeldovich mechanism postulates that thermal NOX formation increases exponentially with
6 increases in temperature and linearly with increases in residence time.

7 Flame temperature is dependent upon the equivalence ratio, which is the ratio of fuel
8 burned in a flame to the amount of fuel that consumes all of the available oxygen. An
9 equivalence ratio of 1.0 corresponds to the stoichiometric ratio and is the point at which a
10 flame burns at its highest theoretical temperature. Therefore, as air to fuel ratios approach
11 this stoichiometric equivalence ratio, thermal NOX production increases.

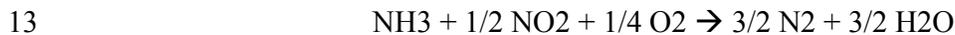
12 Fuel NOX (also known as organic NOX) is formed when fuels containing nitrogen
13 are burned. Molecular nitrogen, present as N₂ in some natural gas, does not contribute
14 significantly to fuel NOX formation. With excess air, the degree of fuel NOX formation is
15 primarily a function of the nitrogen content in the fuel. The fraction of fuel-bound nitrogen
16 (FBN) converted to fuel NOX decreases with increasing nitrogen content, although the
17 absolute magnitude of fuel NOX increases. For example, a fuel with 0.01 percent nitrogen
18 may have 100 percent of its FBN converted to fuel NOX, whereas a fuel with a 1.0 percent
19 FBN may have only a 40 percent fuel NOX conversion rate. The low-percentage FBN fuel
20 has a 100 percent conversion rate, but its overall NOX emission level would be lower than
21 that of the high-percentage FBN fuel with a 40 percent conversion rate. Nevertheless, fuel
22 NOX is not currently a major contributor to overall NOX emissions from stationary gas
23 turbines.

24 **Q. What control technologies are available for the control of NOX emissions?**

1 A. NOX may be minimized at the front-end of the CT system by preventing the initial formation
2 of NOX or it may be controlled at the back-end of the system through add-on control
3 technology. An extensive BACT analysis was performed to determine the most effective
4 NOx control technology. Technologies considered were: Dry Low NOX Combustion
5 Techniques (DLN); Steam/Water Injection Control Techniques; Selective Catalytic
6 Reduction (SCR); Emerging Technologies (SCONOX and XONON systems).
7 The selected technology is Selected Catalytic Reduction (SCR).

8 **Q. Explain Selective Catalytic Reduction?**

9 A. The SCR process reduces NOX emissions by injecting ammonia into the flue gas. The
10 ammonia reacts with NO in the presence of a catalyst to form water and nitrogen. In the
11 catalyst unit, the ammonia reacts with NOX primarily by the following equations:



14 The catalyst's active surface is usually a noble metal, base metal (titanium or vanadium)
15 oxide, or a zeolite-based material. Metal-based catalysts are usually applied as a coating over
16 a metal or ceramic substrate. Zeolite catalysts are typically a homogenous material that
17 forms both the active surface and the substrate. The geometric configuration of the catalyst
18 body is designed for maximum surface area and minimum obstruction of the flue gas flow
19 path to maximize conversion efficiency and minimize backpressure on the gas turbine.

20 An ammonia injection grid is located upstream of the catalyst body and is designed to
21 disperse the ammonia uniformly throughout the exhaust flow before it enters the catalyst unit.
22 In a typical ammonia injection system, anhydrous ammonia is drawn from a storage tank and
23 evaporated using a steam- or electric-heated vaporizer. The vapor is mixed with a
24 pressurized carrier gas to provide both sufficient momentum through the injection nozzles

1 and effective mixing of the ammonia with the flue gases. The carrier gas is usually
2 compressed air or steam, and the ammonia concentration in the carrier gas is about 5 percent.

3 An alternative to using the anhydrous ammonia/carrier gas system is to inject an
4 aqueous ammonia solution. This system removes the potential safety hazards associated with
5 transporting and storing anhydrous ammonia and is often used in installations with close
6 proximity to populated areas. An anhydrous ammonia system is considered in this BACT
7 analysis.

8 The NH₃/NO_x ratio can be varied to achieve the desired level of NO_x reduction. As
9 indicated by the chemical reaction equations listed above, it takes one mole of NH₃ to reduce
10 one mole of NO, and two moles of NH₃ to reduce one mole of NO₂. The NO_x composition
11 in the flue gas from a gas turbine is over 85 percent NO, and SCR systems generally operate
12 with a molar NH₃/NO_x ratio of approximately 1.0. Increasing this ratio will further reduce
13 NO_x emissions but will also result in increased unreacted ammonia passing through the
14 catalyst and into the atmosphere. This unreacted ammonia is known as ammonia slip and is
15 generally designed at a rate of 5 ppm to 10 ppm.

16 **Q. Did you evaluate the economic, energy, and other environmental impacts of NOX**
17 **control technologies?**

18 A. Yes. Following the top-down analysis, the first technology to consider for economic, energy
19 and other environmental impacts is the control combination of Dry Low NO_x design with
20 SCR. This scenario uses a baseline uncontrolled NO_x emissions of 690.64 tons per year.
21 This is developed from a 100% load-operating scenario firing 8,760 hours per year, where
22 6,260 hours are on natural gas and 2,500 hours are on fuel oil. Although turbines have a
23 higher NO_x emission rate during start-up and shutdown, the SCR catalyst system is not
24 active during this period because the exhaust is not hot enough to maintain the controlled
25 reaction.

1 **Q. What analysis did you do of the economic impact of NOX control technologies?**

2 A. The cost estimate procedure used for this BACT analysis is consistent with methodology of
3 the EPA Office of Air Quality Planning and Standards (OAQPS) Control Cost Manual, Fifth
4 Edition and the recent updates that are posted on the EPA Clean Air Technology Center
5 Internet site <http://www.epa.gov/ttn/catc/products>.

6 As shown in Table A-8 in Appendix A of the Site Permit Application, the range of
7 achievable emission rate for NOX with SCR is 2.5 to 4.5 ppmvd. To optimize ammonia slip
8 at 10 ppmv, it is estimated that 3.0 ppmv NOX control can be achieved. The issue of
9 ammonia slip is discussed further in the environmental impacts analysis of this evaluation.
10 For purposes of designing the SCR and estimating its cost-effectiveness, a 3.0 ppmvd NOX
11 concentration will be used in this analysis. The Purchased Equipment Costs (PEC) of SCR
12 housing and catalyst were estimated using design and cost estimating methodology recently
13 published by the EPA as Section 4.2 of the OAPQS Control Cost manual.

14 Table A-9 in Appendix A of the Site Permit Application presents the analysis of the
15 incremental economic impact of the SCR technology applied after consideration of the NOX
16 reduction from the DLN design.

17 Table A-10 in Appendix A of the Site Permit Application summarizes the combined
18 and incremental economic impacts of these NO_x control technologies.

19 **Q. What analysis did you do of the energy impact of NOX control technologies?**

20 A. The energy requirements for the SCR are reflected in the economic impact analysis and are
21 restated here. Minor impacts include the amount of electricity to run the ammonia pumps
22 and exhaust fans. More significant energy impacts are associated with the backpressure on
23 the CT associated with the SCR. This is estimated to create a pressure loss of approximately
24 3 inches of water resulting in a performance loss of approximately 0.32%. For the
25 anticipated CT, this yields a power loss of 5,002,791 kWh per year. With a CT gross heat

1 input rate of 1876 MMBtu/hr, a heat rate increase from the pressure loss generates a fuel
2 penalty of 51,766 MMBtu per year or approximately 51.5 million cubic feet (mmcf) per year
3 of natural gas.

4 **Q. What analysis did you do of the environmental impact of NOX control technologies?**

5 A. Numerous collateral environmental issues have been raised in association with the use of
6 SCR technology. In general, these include:

7 Increased ammonia emissions associated with ammonia slip of the SCR can occur at
8 levels of 5 to 10 ppmv. In terms of nitrogen emitted, 1 ton of ammonia equals 1.7 tons of NO
9 and 2.7 tons of NO₂. Both ammonia and NOX are known to be acutely toxic, contribute to
10 fine particle formation, acidifying deposition, eutrophication, and enrichment of terrestrial
11 soils, and both may be converted to nitrous oxide, a powerful greenhouse gas. In a recent
12 draft policy statement, the EPA analyzes these issues more thoroughly and concludes that in
13 some situations – more so where nitrogen deposition and eutrophication are of concern – it
14 may be preferable to limit ammonia emissions over NOX emissions.

15 Backpressure losses from SCR necessitate providing additional electrical generating
16 capacity to meet demand. This demand is either satisfied through increased electricity
17 production at older “higher emitting” plants or through construction of additional units. The
18 implications of requiring SCR on combined cycle turbines was analyzed by EPA’s Office of
19 Air and Radiation using the Integrated Planning Model – a tool used extensively by EPA to
20 analyze emissions reductions and costs for the electric power industry under a variety of
21 policy options.

22 EPA identifies ammonia as an extremely hazardous substance and is an OSHA
23 regulated substance. Facilities that handle over 10,000 pounds of anhydrous ammonia or
24 20,000 pounds of ammonia in an aqueous solution must prepare and implement a Risk
25 Management Plan to prevent accidental releases. The Chemical Emergency Preparedness and

1 Prevention Office (CEPPO) received RMPs from 97 electric generating facilities. Since
2 1992, six accidental releases were reported from three of these facilities using ammonia for
3 catalytic control.

4 The use of SCR systems results in spent catalyst waste. The amount of waste
5 generated is dependent on the amount of catalyst used, the life of the catalyst, the quality of
6 fuel and combustion air, and the amount of available recycling options. Typically, catalysts
7 do not need to be replaced more than once every three years. Spent catalyst is not a
8 hazardous waste.

9 **Q. Did you identify the most effective NOX control technology?**

10 A. Yes. After eliminating control alternatives that are not technically feasible in the proposed
11 design and CT application, the most effective NO_x control technology is the use of Selective
12 Catalytic Reduction (SCR). DLN combustion will be implemented with natural gas firing
13 and water/steam injection will be utilized for fuel oil firing. The economic impact of DLN
14 and Natural Gas Combustion were in an amount generally considered acceptable. The
15 incremental economic impact of the SCR alone was determined to be \$2,360 per ton of NO_x
16 removed, which is consistent with BACT determinations as listed in the RBLC. The adverse
17 environmental impacts associated with SCR should be given serious consideration, though.
18 A review of technical literature including EPA sources identified numerous concerns that
19 offset the apparent benefits of SCR. Most notably is the EPA report suggesting that a policy
20 of presumptively adopting SCR may actually result in a net region or nationwide increase in
21 NO_x emissions. To achieve the 3.0 ppmvd, an ammonia slip of 10 ppmvd should be
22 anticipated. Ammonia slip can be reduced to 7 ppmvd with a corresponding increase of NO_x
23 emission concentration of 3.5 ppmvd. Such a determination would remain consistent with
24 other BACT determinations as listed in this application. This application is prepared with the
25 determination that a NO_x concentration of 3.0 ppmvd can be achieved with SCR and DLN

1 and has therefore been determined as BACT. At the discretion of the agency, a 3.5 pmvd
2 may be determined more appropriate given these considerations.

3 **Q. Are there new technologies that would minimize NOX?**

4 A. There is no new technology that would minimize NOX that is technically feasible.

5 **Q. Explain how CO is formed in the turbine?**

6 A. Carbon Monoxide (CO) – as well as VOC emissions – result from incomplete combustion.
7 CO results when there is insufficient residence time at high temperature or incomplete
8 mixing to complete the final step in fuel carbon oxidation. The oxidation of CO to CO₂ at
9 gas turbine temperatures is a slow reaction compared to most hydrocarbon oxidation
10 reactions. In gas turbines, failure to achieve CO burnout may result from quenching by
11 dilution air. With liquid fuels, this can be aggravated by carryover of larger droplets from the
12 atomizer at the fuel injector. Carbon monoxide emissions are also dependent on the loading
13 of the gas turbine. For example, a gas turbine operating under a full load will experience
14 greater fuel efficiencies, which will reduce the formation of carbon monoxide. The opposite
15 is also true, a gas turbine operating under a light to medium load will experience reduced fuel
16 efficiencies (incomplete combustion), which will increase the formation of carbon monoxide.
17 The CT anticipated for this Project has a manufacturer reported CO emission concentration
18 of 10 ppmvd when firing both natural gas and fuel oil.

19 **Q. What are the control technologies available for CO?**

20 A. Options for control of CO emissions are more limited than what is available for controlling
21 NO_x emissions. A review of the RACT/BACT/LAER Clearinghouse (RBLC) identifies
22 combustion control and catalytic oxidation as the two available techniques for CO control.
23 Good combustion practices are the selected alternative.

24 Good combustion practice and control is a stated goal of the CT design approach.
25 CO emissions from a conventional gas turbine combustion systems are 10 ppmvd at loads

1 down to 75 percent for steady-state operation. As firing temperature is reduced below about
2 1,500°F, the CO emissions increase quickly. During ignition and acceleration, there may be
3 transient emission levels at rates higher than 10 ppmvd.

4 **Q. Did you identify a BACT for CO?**

5 A. Yes. The BACT analysis concludes with the determination that an oxidation catalyst is not
6 economically feasible and that good combustion practices be selected as BACT. The
7 economic impact of the CO catalyst system at \$11,420 per ton of CO removed is higher than
8 historic cost-effectiveness thresholds including the reported \$3,000 per ton for the Lakefield
9 Junction, Minnesota facility. The removal of 93.13 tons of CO with an oxidation catalyst
10 would require an initial capital investment of \$1.94 million with an annualized catalyst
11 replacement cost of \$413,505 per year. Therefore, it is reasonable to determine that an
12 oxidation catalyst system creates an economically unacceptable burden. This conclusion is
13 consistent with recent BACT determinations for other CT facilities. The use of good
14 combustion controls designed within the anticipated turbine performs at a rate of 10 ppmv,
15 which is equivalent to or better than other BACT performance levels reported in the EPA
16 RBLC and as reported for Minnesota by the EPA Region IV database. Furthermore, the use
17 of an auxiliary boiler to facilitate a “warm-start” will lower CO emissions during start-up.

18 **Q. What Volatile Organic Compounds (VOCs) will be present?**

19 A. The pollutants commonly classified as VOC can encompass a wide spectrum of volatile
20 organic compounds, some of which are hazardous air pollutants. Often referred to as
21 “unburned hydrocarbons” (UHCs), these compounds are discharged into the atmosphere
22 when some of the fuel remains unburned or is only partially burned during the combustion
23 process. With natural gas, some organics are carried over as unreacted, trace constituents of
24 the gas, while others may be pyrolysis products of the heavier hydrocarbon constituents.

1 With liquid fuels, large droplet carryover to the quench zone accounts for much of the
2 unreacted and partially pyrolyzed volatile organic emissions.

3 The emissions of VOC's are almost solely associated with the start-up and shutdown
4 of the CT. At normal operating conditions, VOC emissions are very low, 1.82 lb/hr when
5 firing natural gas and 12.99 lb/hr when firing fuel oil. During start-up, the VOC emissions
6 are estimated to be 792.22 lb per start-up/shutdown sequence (229.63 lb/hr) when firing
7 natural gas and 4,110.61 lb per start-up/shutdown sequence (1191.48 lb/hr) when firing fuel
8 oil. These rates are for a warm start, which takes approximately 2.7 hours to complete and
9 0.75 hours to shutdown the turbine for a total of 3.45 hours per start-up/shutdown sequence.
10 Because the CT could start-up and shutdown once a day, the potential VOC emissions can be
11 very large.

12 **Q. What control technologies are available for VOCs?**

13 A. With the exception of increased design efficiencies, there are also no direct UHC reduction
14 control techniques used within the gas turbine. The same indirect emissions control
15 techniques can be used for unburned hydrocarbons as for carbon monoxide. Abatement of
16 VOC emissions can be achieved with post-combustion oxidation techniques such a thermal
17 or catalytic oxidation. Other VOC control techniques such as carbon absorption or recovery
18 are not applicable to flue gas treatment, especially with the exhaust rates associated with the
19 anticipated CT.

20 In addition to the oxidation catalyst system reviewed for the CO control, thermal
21 incineration is another control technology that is applied for VOC control. Since the primary
22 source of VOC emissions is unburned hydrocarbon during start-up, the same technical
23 limitations of the catalytic oxidation apply to controlling VOC start-up emission as for CO –
24 primarily the low exhaust temperatures not being sufficiently hot enough to activate the
25 catalyst.

1 **Q. What did you identify as BACT for VOC?**

2 A. Because of the large additional heat input requirement, thermal oxidation is not a feasible
3 control option. Therefore, good combustion practices are presented as BACT for the
4 combustion turbine.

5 **Q. What is PM10?**

6 A. PM₁₀ emissions (particulate matter that is less than or equal to 10 micrometers in
7 aerodynamic diameter) from turbines primarily result from carryover of noncombustible trace
8 constituents in the fuel. PM₁₀ emissions are generally considered negligible with natural gas
9 firing and marginally significant with distillate oil firing because of the low ash content.
10 However, because of the large size of the proposed facility, these “negligible” amounts have
11 the potential to cumulatively exceed the PSD significance threshold. The principal
12 components of the particulates are smoke, ash, ambient non-combustibles, and erosion and
13 corrosion products. Two additional components that could be considered particulate matter
14 are sulfuric acid and unburned hydrocarbons that are liquid at standard conditions.

15 PM emissions can be classified as “filterable” or “condensable”. Filterable PM is that
16 portion of the total PM that exists in the stack in the solid or liquid state and can be measured
17 on an EPA Method 5 filter. Condensable PM is that portion of the total PM that exists as a
18 gas in the stack but condenses in the cooler ambient air to form particulate matter.

19 Condensable PM exists as a gas in the stack, so it passes through the Method 5 filter and is
20 typically measured by analyzing the impingers, or “back half” of the sampling train.

21 Condensable PM is composed of organic and inorganic compounds and is generally
22 considered all less than 1.0 micrometers (mm) in aerodynamic diameter. Because natural gas
23 is a gaseous fuel, filterable PM emissions are typically low. Particulate matter from natural
24 gas combustion is usually larger molecular weight hydrocarbons that are not fully combusted.
25 Increased PM₁₀ emissions may result from poor air/fuel mixing or maintenance problems.

1 One EPA source provides the following particle size distribution for products of natural gas
2 and distillate fuel oil combustions.

3 **Q. What control technologies are available for PM10?**

4 A. Since CT exhaust particulate emission rates are influenced by the design of the combustion
5 system, fuel properties, and combustor operating conditions, the most readily available
6 technique for PM10 control is to optimize these aspects of the CT operation. As stated in
7 technology reviews for other pollutants, the anticipated turbine is state-of-the-art in
8 optimizing combustion efficiency. In fact, upon review of the RBLC no other control
9 technologies (preventive or abatement) were listed for PM10 control of CTs – especially
10 those CTs primarily firing natural gas.

11 Nevertheless, there are several PM10 control technologies in use within the electric
12 utility industry that can be considered here. It should be noted, however, that these
13 abatement technologies are primarily used in coal-fired boiler service and that the particle
14 size and distribution of the emissions from these sources are larger in mass than for gas or
15 liquid fuel.

16 Possible PM10 controls are:

- 17 • Ultra Low Penetration Air (ULPA) Filter & High Efficiency Particle Air (HEPA)
18 Filter
- 19 • Fabric Filters
- 20 • Dry Electrostatic Precipitators (ESP)
- 21 • Packed-Bed Scrubbers
- 22 • Venturi Scrubbers
- 23 • Centrifugal Collectors (Cyclones)

24 **Q. Which control technology is BACT for PM10?**

1 A. Based on the BACT analysis, the likely control technologies are the ESP and the Fabric
2 Filter. The annualized cost-benefit of the ESP and Fabric Filter are \$37,567 per ton and
3 \$13,251 ton of pollutant reduced respectively. Given the very high economic impact of
4 either PM₁₀ abatement control systems it is apparent that add-on control is not feasible. The
5 use of good combustion practices designed within the anticipated CT is the best available
6 control technology for this facility. This technology selection is consistent with other BACT
7 determinations for similar CTs.

8 **Q. How is Sulfur Dioxide formed in the turbine?**

9 A. The gas turbine itself does not generate sulfur, which leads to sulfur oxides (SO_x) emissions.
10 All sulfur emissions in the gas turbine exhaust are caused by the combustion of sulfur
11 introduced into the turbine by the fuel, air, or injected steam or water. However, since most
12 ambient air and injected water or steam has little or no sulfur, the most common source of
13 sulfur in the gas turbine is through the fuel. Due to the latest hot gas path coatings, the gas
14 turbine will readily burn sulfur contained in the fuel with little or no adverse effects as long
15 as there are no alkali metals present in the hot gas.

16 Experience has shown that the sulfur in the fuel is completely converted to sulfur
17 oxides. Sulfur oxide emissions are in the form of both SO₂ and SO₃. Measurements show
18 that the ratio of SO₂ to SO₃ varies. For emissions reporting, GE reports that 95% of the
19 sulfur into the turbine is converted to SO₂ in the exhaust. The remaining sulfur is converted
20 into SO₃. SO₃ combines with water vapor in the exhaust to form sulfuric acid. This is of
21 concern in most heat recovery applications where the stack exhaust temperature may be
22 reduced to the acid dew point temperature. Additionally, it is estimated that 10% by weight
23 of the SO_x generated is sulfur mist.

24 For the site permit application, SO_x and SO₂ are considered synonymous.

25 **Q. What control technologies are available for SO₂?**

1 A. There are two ways to limit SO₂ emissions. The first is to control the amount of sulfur
2 entering the combustion system and the second is to abate the SO₂ emission from the
3 exhaust. The facility proposes using natural gas as its primary fuel source with low sulfur
4 No. 2 fuel oil as an alternate fuel.

5 Available control technologies are:

- 6 • Limiting Sulfur Content
- 7 • Wet Flue Gas Desulfurization (FGD) Spray Tower Scrubber
- 8 • Dry Flue Gas Desulfurization Technologies

9 There is currently no internal gas turbine technique available to prevent or control the sulfur
10 dioxides emissions from forming in the gas turbine. Control of sulfur dioxide emissions has
11 typically required limiting the sulfur content of the fuel, by either lower sulfur fuel selection
12 or fuel blending with low sulfur fuel.

13 Natural gas supplies available in the area have a typical sulfur content of 0.8 grains
14 per 100 cubic feet or 0.0033% by weight. Low sulfur No. 2 fuel oil will be used by the
15 facility. Low-sulfur fuel oil, a.k.a. “on-road distillate” has a specification of 0.05% sulfur by
16 weight. Regulations effective for 2006 will require that refiners produce No. 2 Fuel oil to a
17 0.0015 percent sulfur content, which is lower than the current natural gas specification. As
18 this “ultra-low” distillate becomes available in 2006, the use of this fuel at the facility
19 becomes feasible. (Note: 2006 is the anticipated start date of the facility)

20 The use of natural gas and low sulfur No. 2 fuel oil (on-road) is planned for this
21 facility. As previously mentioned, the availability of ultra-low sulfur fuel oil will not be
22 mandated by regulation until 2006, which is concurrent with the planned commissioning of
23 this facility and therefore predicting its availability is uncertain at this time.

24 **Q. Which control technology was identified as BACT?**

1 A. Given the high economic impact of any of the FGD technologies available, it would appear
2 that add-on control is not practicable. Furthermore, the need of a SO₂ control system will
3 only be necessary as a short-term control until the reduced sulfur (0.0015 percent) fuel oil is
4 available in 2006. As such, it is recommended that the planned use of low-sulfur No. 2 fuel
5 oil (0.05 percent S) be selected as BACT. This technology selection is consistent with other
6 BACT determinations for similar CTs firing fuel oil.

7 Available data published by manufacturers and confirmed in practice indicate that
8 emission levels of HAPs are lower for gas turbines than for other combustion sources. This
9 is due to the high combustion temperatures reached during normal operation. The emissions
10 data also indicate that formaldehyde is the most significant HAP emitted from combustion
11 turbines. For natural gas fired turbines, formaldehyde accounts for about two-thirds of the
12 total HAP emissions. Polycyclic aromatic hydrocarbons (PAH), benzene, toluene, xylenes,
13 and others account for the remaining one-third of HAP emissions. For No. 2 distillate oil-
14 fired turbines, small amount of metallic HAP are present in the turbine's exhaust in addition
15 to the gaseous HAP identified under gas-fired turbines.

16 These metallic HAP are carried over from the fuel constituents. The formation of
17 carbon monoxide during the combustion process is a good indication of the expected levels
18 of HAP emissions. Similar to CO emissions, HAP emissions increase with reduced operating
19 loads. Typically, combustion turbines operate under full loads for greater fuel efficiency,
20 thereby minimizing the amount of CO and HAP emissions.

21 **Q. Will FEP emissions satisfy the EPA's proposed Maximum Available Control
22 Technology (MACT) requirements?**

23 A. Yes. The EPA is in the rulemaking process for determining Maximum Available Control
24 Technology (MACT) requirements applicable to facilities that are a major source of HAP
25 emissions. While the Faribault Energy Park will be significantly below the major source

1 thresholds for any individual HAP or aggregate HAP total, it is important to note that the
2 considered combustion turbine's performance is consistent with what may be the
3 promulgated performance requirement for HAPs.

4 On August 21, 2001, EPA issued a memorandum indicating, "HAP emissions from
5 lean premix stationary combustion turbines are equivalent or lower than HAP emissions from
6 diffusion fan stationary combustion turbines equipped with oxidation catalyst systems. Thus,
7 lean premix combustion technology is a comparable technology to oxidation catalyst."

8 The Faribault Energy Park intends to permit the facility as a synthetic minor source,
9 with continuous emissions monitoring equipment in place to ensure the facility does not
10 exceed applicable threshold limits. Air permits were submitted November 18, 2002.

11 **Q. Is an MPCA Air Toxics Review required for this Project?**

12 A. No. Because the fuel for the turbine and the auxiliary boiler will be fired primarily by natural
13 gas, and the facility-wide emissions of pollutants are below federal permitting thresholds, an
14 MPCA Air Toxics Review will not be required specifically for this Project. This
15 determination is in accordance with MPCA guidance for natural gas combustion sources and
16 has been confirmed by the MPCA Majors Air & Construction Section.

17 **Q. Is FEP subject to the EPA's New Source Performance Requirements?**

18 A. No. Pursuant to Section 111 of the CAA, the EPA issued NSPS rules in 40 CFR Part 60 for
19 specific sources. In particular, 40 CFR Subpart GG -- Standards of Performance for
20 Stationary Gas Turbines and Subpart Kb -- Standards of Performance for Volatile Organic
21 Liquid Storage Vessels (Including Petroleum Liquid Storage Vessels) for Which
22 Construction, Reconstruction, or Modification Commenced After July 23, 1984, are
23 potentially applicable to the Faribault Energy Park Project. These rules limit emissions from
24 sources, and require testing, monitoring, record keeping, and reporting requirements to

1 determine compliance with those limitations. Table A-12 in Appendix A of the Site Permit
2 Application includes the emission limitations required by the NSPS for the facility:

3 Faribault Energy Park will be installing two 350,000-gallon fuel oil tanks. 40 CFR
4 Subpart Kb applies to storage tanks with a capacity larger than 40,000 gallons. However,
5 storage tanks of this size holding a fuel with a vapor pressure lower than 3.5 kPa are exempt
6 from the NSPS requirements. Distillate fuel oil has a vapor pressure of less than 1 kPa at 100
7 degrees Fahrenheit. Since this is the only liquid that will be stored in these tanks, Subpart Kb
8 does not apply.

9 **Q. Will FEP be subject to EPA Acid Rain requirements?**

10 A. Yes. Title IV of the CAA Amendments was established to reduce the amounts of acid
11 forming pollutants, specifically SO₂ and NO_x emissions, emitted to the atmosphere. EPA
12 implemented Title IV of the CAA through rulemaking that established a sulfur dioxide
13 emission cap and trade system, a nitrogen oxide emission reduction program, a permitting
14 program, and a detailed monitoring plan for utilities. The Acid Rain program applies to any
15 new fossil fuel fired utility, constructed after November 15, 1990, and has an electrical output
16 capacity of 25 MW or more. Faribault Energy Park will be subject to the Acid Rain
17 provisions, and will supply the appropriate documentation subsequent to the issuance of the
18 construction permit.

19 **Q. In your opinion, are there new generation technologies available that would minimize
20 adverse air emissions?**

21 A. No, not for the intended use of this unit as an intermediate load facility.

22 **Q. What provisions are included in the Project for stormwater runoff?**

23 A. The potential Project area is relatively flat. Construction of the power plant will slightly
24 affect the topography of both sites. Construction will level the Project sites to allow for
25 construction of the plant and buildings. Addition of impervious surfaces such as buildings,

1 roads, and parking area will create additional stormwater runoff. The impact on erosion will
2 be low since the sites are nearly flat. There will be no direct discharge of stormwater into the
3 unnamed tributary at the preferred site.

4 The facility will be required to follow an MPCA issued storm water management
5 plan that meets applicable standards. This stormwater management plan could include
6 construction of a stormwater retention basin, or diversion of stormwater into created wetlands
7 intended to be constructed for management of wastewater effluent.

8 Upon completion of the facility, the client must comply with several MPCA water
9 quality standards. Included among these are the permits for surface water discharge,
10 stormwater discharge, and wastewater discharge. Stormwater permits are applicable for both
11 the construction and industrial phases of the Project.

12 A Stormwater Pollution Prevention Plan will be prepared for the Facility in
13 compliance with coverage under Minnesota NPDES General Industrial Stormwater
14 Discharge Permit MN G611000. The plan will identify potential pollutant sources at the
15 Facility, outline operating procedures for material handling activities, and describe controls
16 and best management practices that will be implemented to minimize pollutants in
17 stormwater runoff. In addition to the stormwater management provisions described above,
18 management practices will also include storage of chemicals indoors or within appropriate
19 containment areas, good site housekeeping practices, and proper disposal of any waste
20 materials.

21 **Q. What provisions are included in the Project for erosion and sediment control?**

22 A. The potential Project area is relatively flat with no steep slopes or highly erodible soils.
23 Approximately 37 acres of the site will be graded as part of the site development process.
24 Vegetation and topsoil will be removed and stockpiled on the site for later use upon
25 completion of rough grading operations. It is anticipated that soil excavated during site

1 development will be utilized elsewhere on the site. If any of the excavated material is found
2 to be unsuitable for use on the site, it will be hauled offsite and placed in a designated upland
3 area.

4 Since the Facility will disturb more than five acres of land, a permit application for
5 coverage under Minnesota NPDES General Stormwater Discharge Permit MN R110000 is
6 required and will be submitted to the MPCA prior to construction. The permit application
7 certifies that temporary and permanent erosion and sediment control plans have been
8 prepared and implemented to prevent soil particles from being transported offsite.
9 Stormwater management will be in accordance with current industry practice, and will
10 involved a number of strategies, including temporary vegetation, creation of temporary
11 stormwater holding ponds, installation of silt fences, and installation of hay bales.

12 Under existing conditions, total site surface water runoff is influenced by how much
13 rainwater can infiltrate the ground before it becomes surface runoff. Based on power plant
14 building and associated structure designs, impervious surfaces would be created where soil
15 and vegetation once existed, and rain and surface runoff would not be able to infiltrate the
16 ground in a natural manner. Impervious surfaces such as concrete, packed gravel roads and
17 fabricated buildings would cause an increase in surface water runoff from the site into the
18 unnamed tributary of the Cannon River.

19 The increase in volume and velocity of surface water runoff would most likely
20 introduce more water and suspended solids, such as eroded soils, into the Cannon River
21 tributary. To prevent this from occurring, the long-term storm water management plan would
22 include plans for the on-site construction of devices or BMPs that would both slow down and
23 detain surface runoff. Structures such as grass berms (filter strips) and storm water detention
24 ponds would help settle out suspended solids and govern the velocity and volume of the
25 surface runoff. On a regional scale preventing “flash” or “peak” runoff events from sites

1 such as the proposed power plant would reduce overall runoff into surface waters in the area
2 during periods of heavy rain or rapid snow melt events.

3 The proposed stormwater retention pond at the preferred site will be designed to meet
4 the criteria set forth in the General Permit that requires a permanent wet sedimentation basin
5 to treat stormwater runoff from Projects resulting in a net increase of more than one acre of
6 impervious surface.

7 **Q. How will groundwater requirements for the sites be satisfied?**

8 A. Water for the proposed facility will be supplied by two wells from the Jordan bedrock aquifer
9 underlying both sites, pending permit approval. Each well is capable of pumping sufficient
10 water for plant cooling requirements. Water demands for the facility will not exceed 1.94
11 million gallons per day instantaneous demand. Faribault Energy Park will apply for a
12 groundwater appropriation permit from the MDNR for this amount of water to be withdrawn
13 from the Jordan bedrock aquifer underlying the site.

14 The Jordan Aquifer is a regional bedrock aquifer located at a depth of 700 to 800 feet
15 below the Project. The Jordan Aquifer is capable of developing substantial amounts of
16 relatively high quality groundwater. Preliminary calculations indicate such sustained
17 withdrawal would not result in interference with nearby groundwater use, confirmed by
18 consultation with the MDNR. Faribault Energy Park will comply with all aspects of the
19 groundwater appropriation permit. The estimated water quality of the Jordan Bedrock
20 Aquifer water (provided by the MDNR) is detailed in A-13 in Appendix A of the Site Permit
21 Application.

22 Temporary site dewatering of the near surface groundwater may be required to
23 facilitate excavation of building foundations and underground utility installation work. If
24 dewatering is required, appropriate permits will be obtained from the MDNR. Temporary

1 dewatering is expected to have a minimal impact on groundwater levels outside of the Project
2 site.

3 **Q. What are the principal consumptive uses of raw water of the plant?**

4 A. The project will have two principal consumptive uses of water, chilled water cooling and fire
5 protection. The use requiring the greatest consumptive demand - approximately 1350 gallons
6 per minute maximum instantaneous demand - will be chilled water cooling for power
7 generation purposes. The maximum water rate will occur only when the turbine is operating
8 at maximum output in the combined cycle mode. A very small amount of water will be used
9 for specialized uses in the generation process. Some water will be used in an evaporative
10 cooling process. Sufficient reserve capacity will be maintained for fire protection purposes.
11 An explanation of the primary uses of the water resources is presented in A-14 in Appendix
12 A of the Site Permit Application.

13 **Q. How will FEP store water on the Project site?**

14 A. Water would be stored in a large tank capable of holding approximately one million gallons.

15 **Q. What process will be used to treat this water?**

16 A. Water would be drawn from this tank and pumped to an on-site treatment facility where it
17 would undergo demineralization. The bottom portion of the tank would store water that
18 would be dedicated to fire protection. The tank's supply tap for the on-site treatment facility
19 would be set above the level dedicated to fire protection. The on-site water treatment facility
20 would produce high quality demineralized water that would be stored in a 250 thousand
21 gallon tank. The demineralized water would be used for steam cycle makeup, power
22 augmentation, and various purposes during plant start-up.

23 **Q. What other water sources will be used?**

24 A. Water for domestic uses, such as drinking fountains, showers, toilets and sinks would be
25 obtained from the on-site wells.

1 **Q. Will construction of a water pipeline be necessary?**

2 A. No. Both wells and both storage tanks will be located on site.

3 **Q. How will solid wastes from the plant be disposed?**

4 A. Wastes generated by the plant will be managed in accordance with applicable regulatory
5 requirements. Sanitary wastes will be collected by a contracted waste disposal firm on a
6 periodic basis and disposed at a permitted facility. Wastes generated as a result of ongoing
7 maintenance activities at the facility will be characterized and if hazardous, recycled if
8 possible, or properly disposed at a Resource Conservation and Recovery Act (RCRA)
9 permitted Subtitle-C facility.

10 **Q. How will sanitary wastewater be disposed?**

11 A. Sanitary wastewater generated from the maximum 17 employees at the Facility (calculated to
12 not exceed 3,000 gpd or 0.003 mgd) and non-process building floor drains will be directed to
13 an onsite septic system permitted in accordance with applicable Rice County requirements.
14 The total estimated flow from these sources is approximately 3,500 gpd. Floor drains located
15 in the fuel storage buildings or other process areas of the Facility will not be connected to the
16 septic system nor is water from these areas included in this discharge.

17 **Q. How will other wastewater be disposed at the preferred site?**

18 A. Faribault Energy Park's proposal to discharge approximately 0.5 mgd of wastewater
19 (comprised of facility drain waters, cooling tower blowdown, and other operational
20 wastewater) to a created wetlands at the preferred site will require an NPDES permit issued
21 by MPCA. This created wetlands is depicted in Figure 6 - Faribault Energy Park included at
22 the end of Section 2 of the Site Permit Application. This NPDES permit will regulate the
23 water quality and chemistry of the plant discharge based on the composition of the discharge
24 water.

1 Wastewater discharged to the created wetland will have no adverse impact on local
2 water regimes, soils, groundwater, or agriculture. The wastewater consists primarily of
3 groundwater concentrated by cooling cycles and treatment. It will not contain substances not
4 normally found in groundwater except minor amounts of process chemicals. The wetlands
5 will be sized to contain all of the wastewater discharge, with zero discharge to the unnamed
6 tributary during normal operation.

7 **Q. Has FEP considered alternative methods for wastewater disposal?**

8 A. In the unlikely event this alternative be not approved in the permit process, wastewater would
9 be discharged under NPDES permit directly into the unnamed tributary truncating the site.

10 **Q. How will wastewater be disposed at the alternate site?**

11 A. It is important to note the created wetlands is only feasible should the preferred site be
12 selected, as the configuration of the alternate site would not allow a wetland to be
13 constructed. If the alternate site were selected, wastewater would be treated and discharged
14 into the unnamed tributary of the Cannon River under applicable permit.

15 **Q. Will this method of wastewater disposal adversely impact soils, groundwater or
16 agriculture?**

17 A. The composition of the fluids discharged would be controlled by the limitations and
18 conditions written into the NPDES permit. Before the permit could be issued, Faribault
19 Energy Park would be required either to submit adequate existing data from databases such
20 as those held by the EPA, or to carry out background monitoring to characterize the baseline
21 water quality and chemistry of the receiving water.

22 Regulated constituents in the wastewater include, but are not limited to, flow,
23 temperature, acidity (pH), total suspended solids (TSS), oil and grease, and chemicals added
24 to prevent equipment fouling. The heat impact of the wastewater would also be considered to
25 prevent adverse impacts to aquatic life, primarily related to heat shock to fish and other

1 aquatic life moving into the heated effluent plume. The design of the created wetlands onsite
2 will include provision for heat dissipation of cooling water. The permit could also stipulate
3 the frequency and duration of waste stream sampling required to ensure compliance with the
4 permit conditions.

5 **Q. Will any hazardous wastes be produced at the plant?**

6 A. Yes. Secondary containment on fuel oil tanks will result in the generation of excess
7 stormwater potentially contaminated with oily residue. This stormwater will be temporarily
8 stored prior to offsite management by a service contractor.

9 **Q. Are any hazardous wastes permits applicable to the plant?**

10 A. No. The Facility is classified as a Conditionally Exempt Small Quantity Generator
11 (CESQG). All permits are non-applicable.

12 **Q. Has FEP made an assessment of hazardous wastes that may exist on the site?**

13 A. Yes. An initial site assessment of the Project area reveals no storage tanks that might result
14 in costly cleanup liability. Prior land use does not indicate the presence of potentially
15 contaminated materials.

16 **Q. Are any other permits required for this Project?**

17 A. Yes. The following Federal, State, and local permits are required:

- 18 • Prevention of Significant Deterioration (PSD) Permit including air toxics review.
- 19 • Minnesota Department of Natural Resources (MDNR) Water Appropriation Permit, in
20 accordance with Minnesota Statute 103G.265.
- 21 • MPCA Air Permit (Title V), the Environmental Protection Agency (EPA) has granted
22 interim approval for the Minnesota Department of Pollution Control Title V (Class I)
23 operating permit program.

- 1 • Water Discharge Permit NPDES (MPCA), in accordance with Minnesota Rules Chapter
- 2 7077.
- 3 • Certificate of Need (Public Utilities Commission).
- 4 • Stack Height Determination (Federal Aviation Administration).
- 5 • Section 404/401 Permit (United States Army Corps of Engineers).
- 6 • Stormwater Discharge Permit (MPCA). The MPCA is currently in the process of
- 7 developing a general stormwater permit to include both large and small construction
- 8 activity.
- 9 • Well Construction Permit (Minnesota Department of Health), Minnesota Rules, Chapter
- 10 4725 (rules regulating Wells and Borings).
- 11 • Spill Prevention Control and Countermeasure (SPCC) Plan (No specific regulatory
- 12 approval, maintained at facility).
- 13 • Local Zoning Permits.
- 14 • Miscellaneous Construction Permits as applicable.

15 **Q. Are either the proposed or alternate sites in a floodplain?**

16 A. No. According to maps requested from the Federal Emergency Management Agency, the
17 site is not within a recognized floodplain, and does not appear to have the ability to
18 contribute significant flow to any receiving stream hydraulically connected to a floodplain.
19 The Project site is situated at an elevation of an average 1,014 feet above sea level. Impact
20 on floodplains by construction of the facility is negligible and mitigation efforts are not
21 necessary.

22 **Q. Was a wetland screening report done?**

23 A. Yes. A wetland screening report is included in Appendix C of the Site Permit Application.
24 The report identified six wetland areas:

1 “Three of the wetlands are depressions and three are drainageways. The total area for
2 the three depressional wetlands is approximately 0.25 acres. Approximately 1.34
3 acres is included in the drainageway wetlands.

4 Development activities affecting these wetlands will require approval from
5 the U.S. Army Corps of Engineers, Natural Resources Conservation Service,
6 Minnesota Department of Natural Resources and/or the Minnesota Board of Water
7 and Soil Resources. In addition, other state and local regulatory agencies may need
8 to approve the proposed development activities...

9 Agency involvement can occur on a federal, state, or local level and could
10 include the U.S. Army Corps of Engineers, U.S. Department of Agriculture Natural
11 Resources Conservation Service, Minnesota Department of Natural Resources,
12 Minnesota Pollution Control Agency, and the Rice Soil and Water Conservation
13 District.”

14 **Q. What wildlife inhabit the Project area?**

15 A. Wildlife inhabiting the Project and adjacent area is typical of that found in rural areas of Rice
16 County. The natural habitat within the Project area is used by a variety of mammals
17 including: eastern cottontail, striped skunk, whitetail deer, black bear, porcupine, eastern
18 chipmunk, red fox, several species of mice, squirrels, and weasels. Sandhill crane, heron,
19 waterfowl, shore birds, red-winged blackbird, meadowlark, bobolink, red-tailed hawk,
20 common gackle, and American kestrel are a few of the bird species found in and around the
21 Project area. Amphibians and reptiles located within the area include garter snakes, gray tree
22 frogs, American toads, and the chorus frog.

23 **Q. What impacts are expected to wildlife?**

24 A. The land is already disturbed by agricultural activities. Impacts on wildlife are expected to
25 be minor. The loss of cultivated land will reduce food sources for deer, rabbit, squirrels,

1 raccoons, and small mammals as well as some bird species. Direct wildlife losses from
2 construction (animals or eggs destroyed by construction vehicles) will be confined to small
3 mammals and the eggs, or young of ground nesting birds. These losses are expected to be
4 minor. Aquatic life in area streams and drainageways may be temporary affected by
5 increased silt loads if heavy rains occur before surface restoration is complete. Mitigative
6 measures will be taken in accordance with applicable regulatory requirements to minimize
7 this possibility. Any impacts to aquatic life are expected to be both minor and temporary.

8 It is not anticipated that the Project would have a significant impact upon the species
9 present in the area. An abundant amount of similar type habitat exists in surrounding areas,
10 so it is not anticipated that the overall capacity for wildlife would be significantly impacted.
11 All wildlife species that may be displaced are considered “common” in Minnesota, and their
12 displacement would not be detrimental to their populations. No mitigation measures are
13 necessary.

14 **Q. Describe the Project area vegetation?**

15 A. The vegetation located around the potential Project area is primarily that of both a native
16 prairie land and a deciduous, Maple-Basswood forest. Side-oats gramma, grayhead
17 coneflower, purple coneflower, rough blazing star, and big blue stem are just a few of the
18 native prairie species. Some of the species found within the deciduous forest are sugar
19 maple, red oak, basswood, and oak, and a few underlying shrubs.

20 Construction activities like clearing, excavation, filling, and paving would remove
21 agricultural crop land from production and realign the area topography in accordance with
22 construction requirements. Individual plants and animals and local populations of some
23 species might be affected, but not the stability of any species as a whole in Minnesota.

24 **Q. How will construction and operation be managed to minimize impacts on vegetation?**

1 A. Storm water management permit would require use of proper erosion control methods during
2 construction. This should prevent unnecessary erosion and the resulting deposits of soil and
3 dust that could affect nearby waterways and their vegetation.

4 The potential Project area is already disturbed by agricultural activities and the
5 vegetation lost due to the proposed Project will include the cultivated field and surrounding
6 vegetation lining the property lines and drainage ditches. Depending on the specific layout of
7 the facility buildings, some of the grub areas around the potential Project area that contain
8 larger trees may be able to be salvaged. Affects on vegetation are of little real consequence
9 except as they relate to wildlife and their habitat as already discussed.

10 The vegetation within the study area is also important as it serves to impede and/or
11 filter runoff from areas of erosion. Surface restoration, reseeded, and natural invasion will
12 replace areas of vegetation important for erosion control, which will be lost during
13 construction. Erosion control devices will control all surface runoff during construction.
14 Also, we will be adding vegetation in the created wetland.

15 It is not anticipated that the Project would have a significant impact upon the species
16 present in the Project area regardless of the site selected.

17 **Q. Does the Project area contain rare and unique natural resources?**

18 A. No. The potential Project area is located primarily on native prairie land and is relatively
19 close to a Maple-Basswood forest. This, therefore, provides a suitable habitat for some
20 species listed as threatened or endangered by the MDNR. As documented by the U.S. Fish &
21 Wildlife Service (USFWS), Region 3, no federally threatened or endangered animals are
22 known to reside in the immediate area of the Project, but two plant species have been observed
23 and documented in the general Faribault area. Appendix C of the Site Permit Application
24 contains correspondence with the USFWS. The two plant species are the Minnesota dwarf
25 trout lily and the prairie bush clover.

1 The Minnesota dwarf trout lily (*Erythronium propullans*) is listed as endangered in
2 the general Faribault area. This plant favors woodland habitats, and is commonly found
3 growing along the slopes of watersheds and tributaries dominated by much larger trees such
4 as elm and maple. The plant flowers in the early spring (late April through early June), and
5 loses its leaves as the woodland canopy develops and begins blocking out any summer light.
6 It is thought that this plant occupies less than 600 acres of woodland habitat in Minnesota.

7 *Lespedeza leptostachya*, commonly know as the prairie bush clover, is listed as
8 threatened within the state of Minnesota. Rice County has been a documented home to this
9 particular species of plant. The prairie bush clover is a legume and is found primarily within
10 tall-grass prairie habitat.

11 **Q. Will the Project impact any of Minnesota's Wildlife Management Areas?**

12 A. No. Minnesota's Wildlife Management Areas (WMA) are home to numerous animals.
13 Wildlife Management Areas exist in 86 out of the 87 counties though primarily in the
14 western part of the state. Several WMAs are located within a four-mile radius of the
15 potential Project area as well as one scientific and natural area just two miles east of the
16 potential Project area. WMA provide habitat for a variety of species. In addition this area also
17 provides recreation for the citizens of the state by offering hunting and wildlife watching.
18 These WMA are remote to the Project location and are not anticipated to be impacted by the
19 Project.

20 **Q. Have you determined whether the Project will adversely or disproportionately impact
21 any low-income, Native American, or minority persons in the Project area?**

22 A. Yes. There are only a few private homes surrounding the Project area, which is currently
23 used as farmland. The families living in these homes and the citizens of Faribault are the
24 people that will be affected by the construction and operation of a power plant. According to
25 information from the 2000 Census, there is not a significant percent of low-income, Native

1 American, or minority persons within the Project area. There is no reason to suspect that
2 there will be any disproportionately high or adverse effects on these populations.

3 **Q. Have you identified unavoidable environmental impacts, and if so, have you identified**
4 **mitigation strategies?**

5 A. Yes. Noise Impacts – The largest noise impacts will likely be temporary during construction.
6 Mitigation measures for noise during construction include limiting work hours to daytime
7 hours, use of properly muffled and maintained construction equipment, and controlling traffic
8 during peak construction periods to minimize noise on adjacent public roadways. As
9 discussed earlier, noise analysis indicates operational noise of the facility will be within
10 applicable regulatory requirements. The preferred site delineated earlier will have lower
11 effect on receptors, as it is farther from the nearest receptor than the alternative site.

12 Low frequency noise and vibration have been identified in some CTs. It is felt as a
13 vibration or rattling of structures and is not clearly identifiable when measuring or estimating
14 sound using the A-weighted decibel scale. Airborne sound waves in the frequency range
15 below 40 Hz, if high enough in magnitude, can couple with building frame walls and
16 windows and cause vibration.

17 The vibration problem occurs with simple-cycle CT plants, but generally not with
18 combined cycle CTs such as the proposed Project. The CTs discharge their exhaust gases
19 directly to the atmosphere through exhaust silencers, which do not silence well below 40 Hz.
20 Most large simple cycle CTs create very high levels of acoustic energy below 40 Hz, and this
21 energy can radiate as airborne waves and easily propagate over large distances. In combined-
22 cycle plants, such as the proposed Project, the turbine exhaust gases are directed through a
23 heat exchanger system and HRSG rather than to the atmosphere directly through an exhaust
24 silencer. The exhaust gases lose energy in the boiler tubes. Low frequency exhaust noise is
25 reduced to very low levels, and vibration problems do not appear.

1 Aesthetics – The character of the proposed structure does not lend itself to significant
2 measures to alter its appearance. Reducing stack height is not feasible for engineering and
3 operational reasons, as well as air permit requirements for dispersion. Faribault Energy Park
4 plans significant landscaping and the creation of a wetlands, as described in Section 2 of the
5 Site Permit Application. Wetlands creation and the associated interpretive park are an option
6 at the preferred site, but are not available at the alternative site due to topographic and
7 footprint considerations. Conceptual layout and landscape architecture for the preferred site
8 are presented in a rendering titled Faribault Energy Park at the end of Section 2 of the Site
9 Permit Application.

10 Soils – Organic surface soils will be stripped and reserved for creation of a wetlands
11 and for reuse at the site if possible. Soil erosion during construction will be addressed by
12 appropriate control measures as described in Section 2 of the Site Permit Application, in
13 accordance with applicable regulatory requirements and good construction practice.
14 Following completion of construction, the entire area will be revegetated and maintained by
15 the Project owner.

16 Groundwater – All compounds that have the potential to contaminate the
17 groundwater when accidentally released during construction and operation of the facility will
18 be stored and handled in a manner which complies with all applicable regulatory
19 requirements and good environmental practice. To reduce the risk of release of potential fuel
20 spills, a Spill Prevention Control and Countermeasure Plan, as previously described in
21 Section 2 of the Site Permit Application. During construction, equipment fuels will be stored
22 onsite in bermed areas, with appropriate spill protection.

23 Groundwater supply impacts from supply water withdrawal may have the potential to
24 impact nearby well owners or the City of Faribault. Groundwater withdrawal will be in strict
25 accordance with permit requirements, which will include a limit judged to prohibit

1 interference with nearby wells. Water levels within onsite wells will be monitored to
2 determine the status of groundwater levels, and the Faribault Energy Park will communicate
3 with the City of Faribault to determine the status of water levels within their wells.

4 Surface Water – Stormwater discharges will be managed through a retention pond
5 system regardless of site selected, although overflow may be directed to the created wetlands
6 should the preferred site be constructed. Stormwater management conceptual plans for the
7 preferred alternative are depicted in a rendering titled Faribault Energy Park presented at the
8 conclusion of Section 2 of the Site Permit Application. Should the alternative site be
9 selected, stormwater overflow will be directed under applicable permit to an unnamed
10 perennial stream bisecting the Project site. Spent cooling water will be directed under permit
11 to a created wetlands, also depicted in the aforementioned figure. All discharges will be
12 managed in accordance with applicable regulatory requirements.

13 Air – Emissions of air pollutants will occur as a result of combustion of fuels from
14 several sources within the proposed facility. The primary source of combustion-related
15 emissions is the combined-cycle gas turbine. Secondary combustion sources include an
16 auxiliary boiler, an emergency generator and a fire pump engine. The combustion turbine
17 and auxiliary boiler will be fueled by natural gas with a fuel oil backup, while the emergency
18 generator will be fired by fuel oil. Other non-combustion emission sources include fuel-oil
19 storage tanks, a cooling tower, and traffic/roadway related fugitive emissions.

20 Selection of natural gas as the primary fuel is the main mitigative measure for impact
21 to air. Additional control technologies include Selective Catalytic Reduction (SCR) to
22 reduce NOx emissions to permit levels. Air emissions will be managed under permit, and
23 will be monitored through a continuous emissions monitoring system to ensure compliance.

24 The release of fugitive dust during construction will be temporary. During periods of
25 high wind or otherwise dry weather, dust emissions may pose a control issue. During these

1 times, dust will be managed by altering construction practices or applying water or other dust
2 control materials to dust sources. Following completion of construction, the site will be
3 landscaped.

4 **Q. Will the Project result in an irreversible and irretrievable commitment of resources?**

5 A. Yes, the Project site will be irreversibly and irretrievably committed from farmland to a
6 generation site for the foreseeable future. As discussed above, the loss of farmland to this
7 Project is not great when the Faribault area is considered as a whole. Moreover, the area has
8 already been zoned industrial, so at some point the farmland will undergo a transition to an
9 industrial use.

March 29, 2004

Testimony of Michael J. Donnelly

DIRECT TESTIMONY OF

MICHAEL J. DONNELLY

**IN THE MATTER OF THE APPLICATION
OF FARIBAULT ENERGY PARK, LLC,
FOR A SITE PERMIT FOR A NOMINAL 250 MEGAWATT
COMBINED CYCLE COMBUSTION TURBINE IN RICE COUNTY**

(DOCKET NUMBER OAH 15-2901-15778-2)

BEFORE THE

MINNESOTA ENVIRONMENTAL QUALITY BOARD

ON BEHALF OF

FARIBAULT ENERGY PARK, LLC

MARCH 29, 2004
